

Dimensions certified for construction when properly endorsed below.
Refer to factory for any "x" dimensions.
DO NOT SCALE DRAWING

NOTES:

1. Consult pump I.O.M. before installing the pump.
2. Installation dimensions are +/- .13" (3mm), unless otherwise noted.
3. Foundation bolts and piping should not be set rigidly before receipt of equipment.
4. Allow a minimum of .75" (19mm) under baseplate for adjustment and grouting.
5. All holes in flanges straddle centerlines.

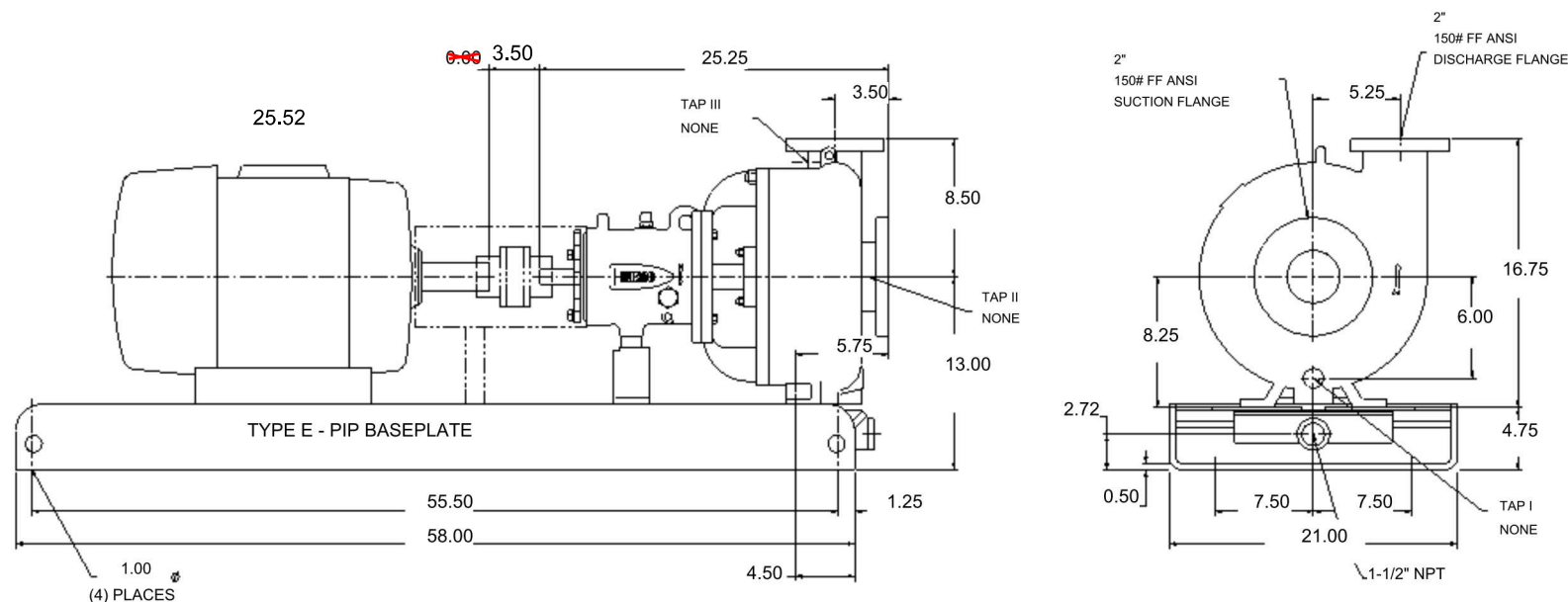
6. Piping, foundations, and systems are the responsibility of others.
Flowserve Pump Division data and comments are offered as an aid, but Flowserve Pump Division cannot assume responsibility for the system design or operation. It is recommended that a specialist skilled in this area be consulted to ensure a successful installation.

BBA COMPLIANCE VERIFICATION	
SCOPE OF VERIFICATION	
☒ TECHNICAL COMPLIANCE IN RELATION TO CONTRACTUAL REQUIREMENTS	
☐ OTHERS :	
REF.:	
FINDING	
☒ REFER TO COMMENTS ON THE DOCUMENT	
☐ OTHERS :	
REF.:	
RECOMMENDATION	
☒ 1- WORK MAY PROCEED.	
☐ 2- REVISE & RESUBMIT, WORK MAY PROCEED SUBJECT TO INCORPORATION OF CHANGES.	
☐ 3- REVISE & RESUBMIT, WORK MAY NOT PROCEED.	
☐ 4- REVIEW NOT REQUIRED, WORK MAY PROCEED.	
☐ 5- CANCELLED / SUPERSEDED.	
SIGNATURE ☒ ENGINEER ☐ OTHER	DATE
Ulric Chayer	2020/10/06
NAME	MEMBER NO.
	6237013-PM0001-90-VD0-1006-R00

Shaft Dia. at Seal: 1.875"

Shaft Dia at Cplg: 1.125"

APPROX. TOTAL
WEIGHT: 1,069 LBS



P-70201 MOTOR

Technical Documentation

APH02045-841

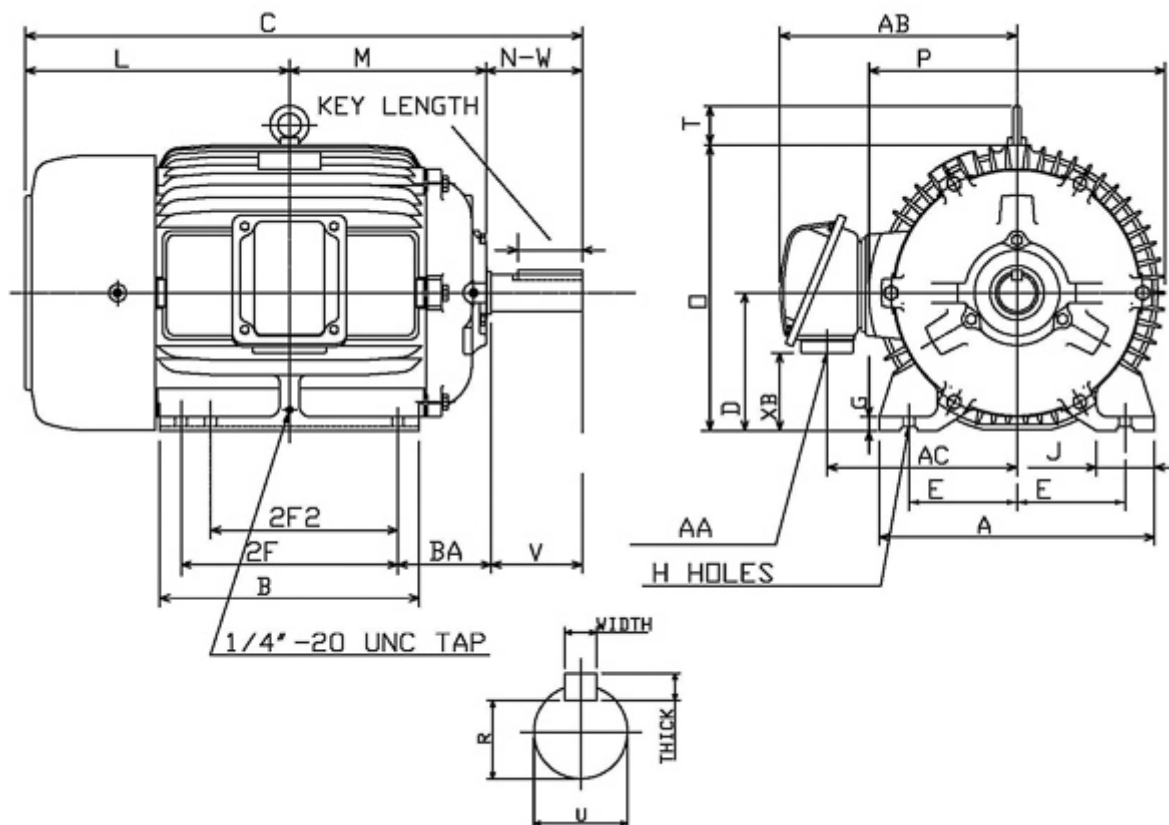
Advantage Plus IEEE 841 | AEHH8B

Date: September 11, 2020

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SIGNATURE	☐ ENGINEER ☐ OTHER
DATE	
NAME	
MEMBER NO.	
THE VERIFICATION IS RESTRICTED TO THE ONE INDICATED AND DOES NOT IN ANY WAY CONSIST OF A DETAILED AND COMPLETE DESIGN VERIFICATION. IT DOES NOT IN ANY WAY RELEASE THE PERSON OR COMPANY WHO PREPARED IT FROM HIS OR ITS OBLIGATIONS OF ANY NATURE WHATSOEVER.	
6237013-PM0001-90-VSP-1007-R00	

Dimensional Drawing

Catalogue	Model	HP	Pole	kW	Rating	Voltage	Hz	RPM
APH02045-841	AEHH8B	20	4	15	Continuous	575	60	1800



Frame Size		Mounting					A	B	C	CD	D
		E	2F	2F2	H	BA					
256T		5	10	8.25	0.53	4.25	11.81	11.81	25.52		6.25
G	J	K	L	M	O	P	T	Key			Keyseat
								Width	Thick	Length	R
0.66	1.95		12.27	8.93	12.8	13.15	2.01	0.375	0.375	2.91	1.416
Terminal Housing				Aux Box			C/D Flange				
AA	AB	AC	XB	AE	AX	BB	AH	AK	BD	AJ	BF
NPT11/4 "	11.3	8.86	3.22								
Shaft Extension			Bearings		Approx. Weight Lbs	SPL dBA/3ft	Ins. Class	S.F.	Drive Method	Dimensions	
N-W	U	V	DE	NDE							
4	1.625	3.9	6309ZC3	6307ZC3	374	65	F	1.15	Direct Coupling / Belt Drive	Inches	

	
	Date: September 11, 2020

Technical Data Sheet

Motor Type: AEHH8B	Catalogue No: APH02045-841
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Nameplate Information

HP	Pole	RPM	Frame	Voltage	Hz	Phase
20	4	1760	256T	575	60	3
Enclosure	Ins. Class	Service Factor	Time Rating	NEMA Design	Rated Amb.	Rated Altitude
TEFC	F	1.15	Continuous	B	-40 to 40 °C	<1000 m

Typical Performance

Efficiency (%)				Power Factor (%)		
Full Load		3/4 Load	1/2 Load	Full Load	3/4 Load	1/2 Load
Nom.	Min.					
93.0	91.7	92.4	92.4	87.5	84.5	78.5
Torque				Current (A)		
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	No Load	Full Load	Locked Rotor
59.66	200	145	240	5.9	18.4	116
NEMA KVA Code	Inertia (WR ²)			Safe Stall Time (s)		Noise Level Sound Press. dB(A)
	Rotor (lb-ft ²)	NEMA Load (lb-ft ²)	Max. Allowable (lb-ft ²)	Cold	Hot	
G	2.871	99.00	234.00	39	27	65

VFD Duty Information

Speed Range			VFD		S.F.
Constant Torque	Variable Torque	Constant Power	Carrier	Type	
6-60Hz	3-60Hz	60-120Hz	≤ 5 kHz	VPWM or CPWM	1.0 Only

Hazardous Locations Information

Additional Certifications

CSA Certified	Other Certification
Class I, Div 2, Groups B, C & D Class I, Zone 2, Groups IIB+H2, IIB & IIA	
Temp Code (Sinewave / VFD)	T3C / T3B

Additional Information

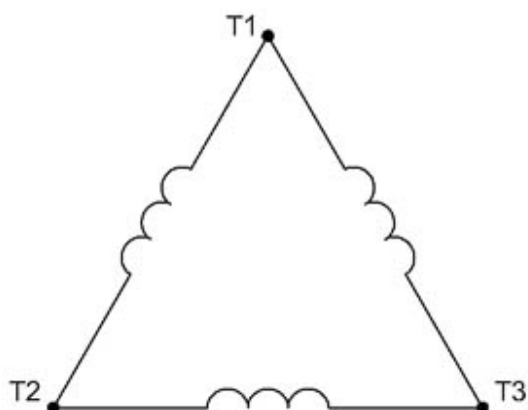
Bearings		Approx. Weight
DE	NDE	lbs
6309ZC3	6307ZC3	374

Nameplate Drawing

Advantage Plus IEEE 841

TYPE	AEHH8B	CAT. NO.	APH02045-841		
OUTPUT	20 HP 15 kW	FRAME	256T	TEFC	
R.P.M.	1760	POLE	4	INS.	F
VOLTS	575	PHASE	3	Hz	60
AMPS	18.4	CODE	G	S.F.	1.15
AMBIENT	40 °C	NOM. EFF. 93.0		MIN. EFF. 91.7	
BEARINGS	6309ZC3 / 6307ZC3			RATING Cont.	
SER. NO.	TBD		DESIGN	B	WT. 374 LBS
PWM VFD DUTY	VT	CT	CP	S.F.	
	3-60Hz	6-60Hz	60-120Hz	1.0 Only	

Connection Diagram

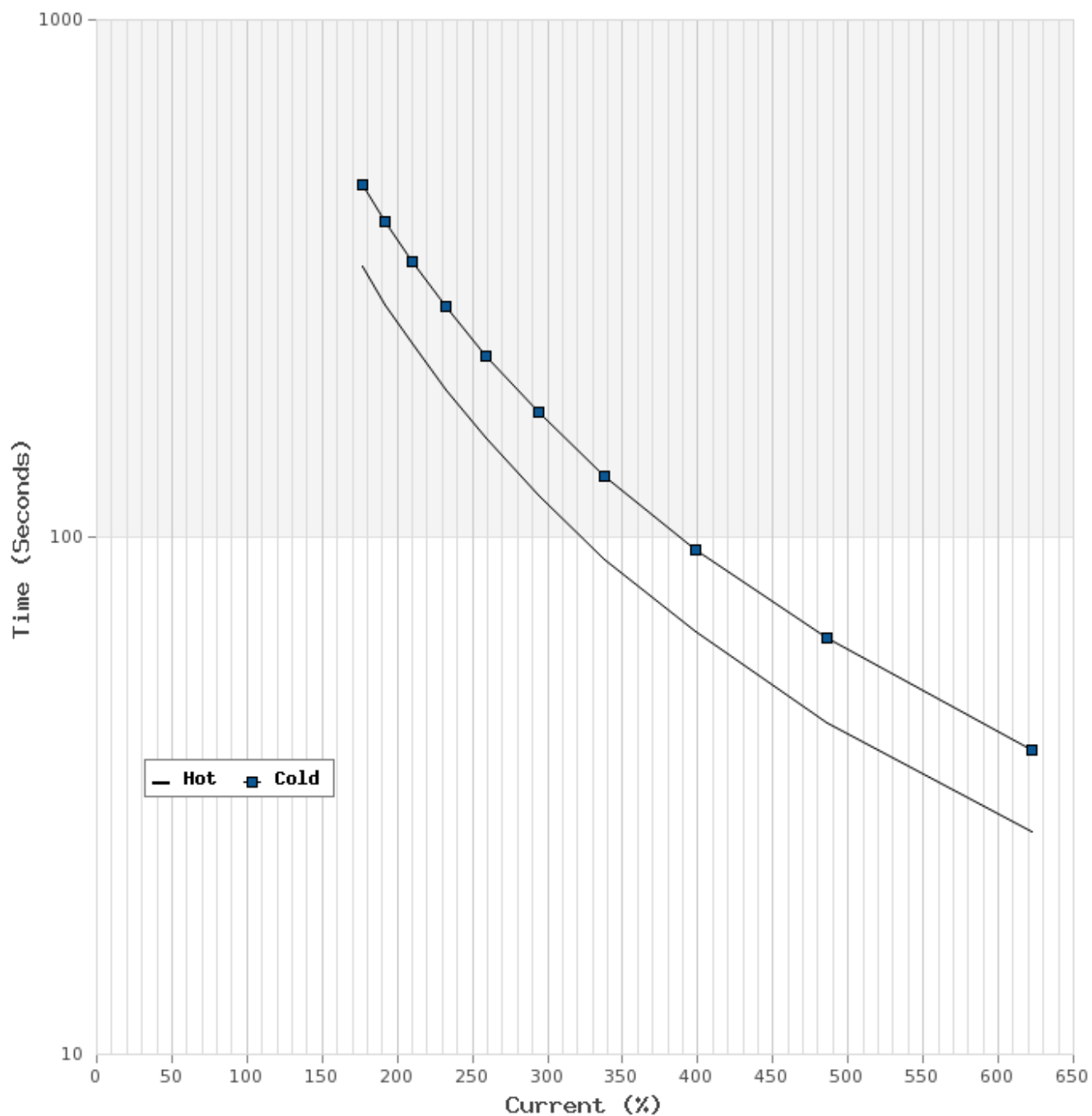


3 LEAD		SINGLE VOLTAGE			DELTA
VOLTAGE	CONN.	L1	L2	L3	
-	DELTA	1	2	3	

WD_3D

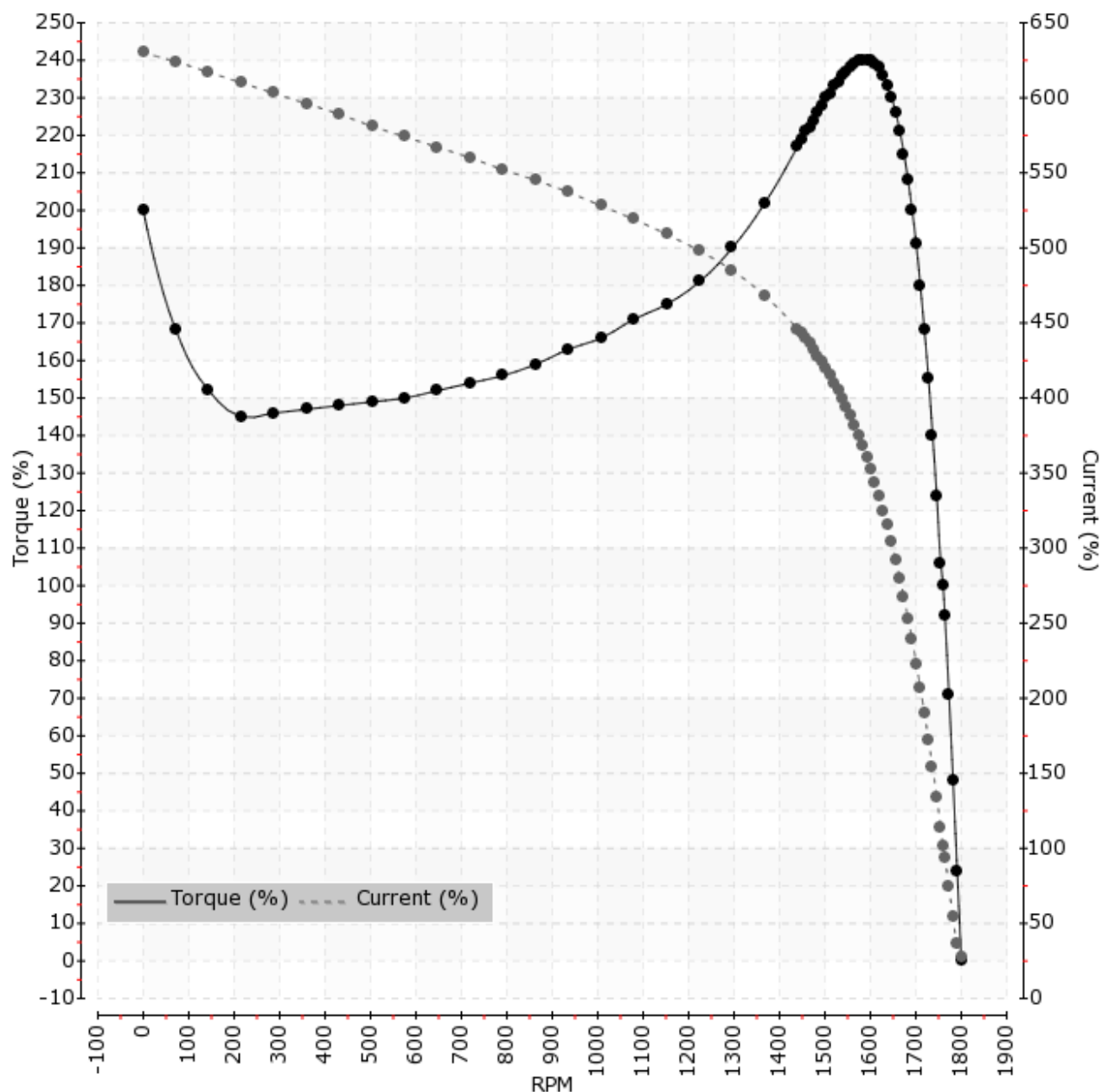
Thermal Limit Curves

Motor Type: AEHH8B		Catalogue No: APH02045-841		Family: Advantage Plus IEEE 841	
HP	20	Safe Stall Time		Full Load A	18.4 A
Voltage	575V 60Hz	Hot	27 s	% Inrush	630 %
RPM	1800	Cold	39 s	Locked Rotor A	116 A



T-N and I-N Curves

Motor Type: AEHH8B		Catalogue No: APH02045-841		Family: Advantage Plus IEEE 841	
HP	20	Full Load T	59.66 lb-ft	Full Load A	18.4 A
Voltage	575V 60Hz	Locked Rotor T	200 %	Locked Rotor A	116.0 A
RPM	1800	Pull Up T	145 %	Break Down T	240 %

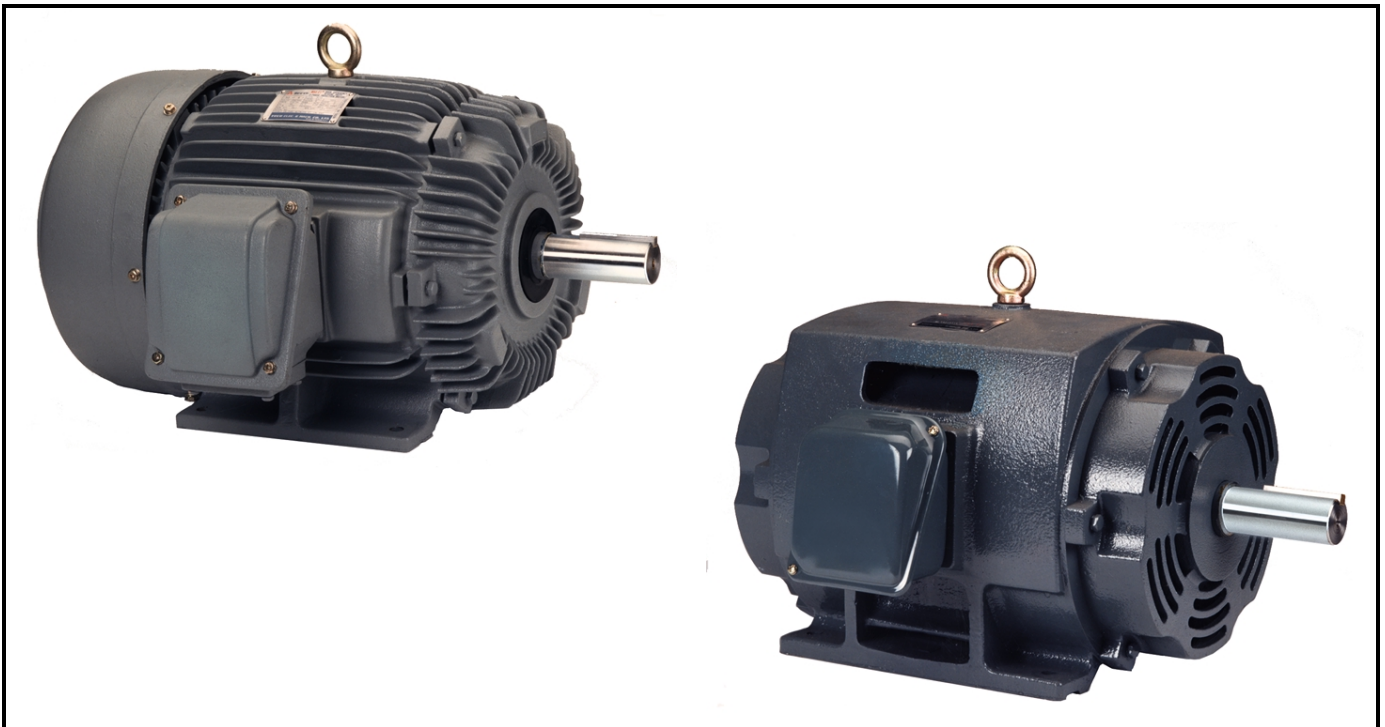


TECO Westinghouse

M O T O R S (C A N A D A) I N C .

INSTALLATION AND MAINTENANCE INSTRUCTIONS FOR THREE PHASE INDUCTION MOTORS

Frames 143T - 449T



18060 -109 Ave Edmonton, AB T5S 2K2
Phone: 800-661-4023 780-444-8933 Fax: 888-873-8964

RECEIVING

1. Check nameplate data.
2. Check whether any damage has occurred during transportation.
3. After removal of shaft clamp, turn shaft by hand to check that it turns freely.
4. If motor is to be reshipped (alone or installed to another piece of equipment) the shaft must again be clamped to prevent axial movement.

Note: Remove the bearing clamp before turning the shaft on 284T-449T frame motors.

WARNING

THE FOLLOWING SAFETY PRECAUTIONS MUST BE OBSERVED:

1. Electric rotating machinery and high voltage can cause serious or fatal injury if improperly installed, operated or maintained. Responsible personnel should be familiarized with NEMA MG2; Safety Standards for Construction and Guide Selection. Installation and Use of Electric Motors and Generators; National Electric Code and all local safety requirements.
2. When servicing, all power sources to the motor and to the accessory devices should be de-energized and disconnected and all rotating parts should be at standstill.
3. Lifting means, when supplied, are intended for lifting the motor only. When two lifting devices are supplied with the motor a dual chain must be used.
4. Suitable protection must be used when working near machinery with high noise levels.
5. Safeguard or protective devices must not be by-passed or rendered inoperative.
6. The frame of this machine must be grounded in accordance with the National Electric Code and applicable local codes.
7. A suitable enclosure should be provided to prevent access to the motor by other than authorized personnel. Extra caution should be observed around motors that are automatically or have automatic re-setting relays as they may restart unexpectedly.
8. Shaft key must be fully captive or removed before motor is started.
9. Provide proper safeguards for personnel against possible failure of motor-mounted brake, particularly on applications involving overhauling loads.
10. Explosion proof motors are constructed to comply with the label service procedure manual, repair of these motors must be made by TECO-Westinghouse or CSA/UL Listed service center in order to maintain CSA/UL Listing.

LOCATION

1. Drip-proof motors are intended for use where atmosphere is relatively clean, dry, well ventilated and non-corrosive.
2. Totally enclosed motors may be installed where dirt, moisture, or dust are present and in outdoor locations.
3. Explosion-proof motors are built for use in hazardous locations as indicated by Underwriters label on the motor.
4. Chemical duty enclosed motors are designed for installation in high corrosion or excessive moisture locations.

Note: in all cases, no surrounding structure should obstruct normal flow or ventilating air through or over the motor.

MOUNTING

1. Mount motor securely on a firm, flat base. All ball bearing normal thrust motors up to and including 256T frame size may be side-wall or ceiling mounted; all others check nearest TECO-Westinghouse office for mounting recommendations.
2. Align motor accurately, using a flexible coupling if possible. For drive recommendations, consult with drive or equipment manufacturer, or TECO-Westinghouse.
3. Mounting bolts must be carefully tightened to prevent changes in alignment and possible damage to the equipment. The recommended tightening torque s for medium carbon steel bolts, identified by three radial lines at 120 degrees on the head, are:

Bolt Size	Recommended Torque (Ft-lb.)	
	Minimum	Maximum
2/8	25	37
1/2	60	90
5/8	120	180
3/4	210	320

4. V-belts Sheave Pitch Diameters should not be less than those shown in Table 1 (NEMA recommended values)
5. Tighten belts only enough to prevent slippage. Belt speed should not exceed 5000 ft. per min.

TABLE 1. V-Belt Sheave Pitch Diameters (MG1-14.42)

Frame Number					V-Belt Sheave			
					Conventional A, B, C, D AND E		Narrow 3V, 5V, AND 8V	
					Minimum Pitch Diameter Inches	*Maximum Width Inches	Minimum Outside Diameter Inches	**Maximum Width Inches
	Horsepower at Synchronous Speed, RPM							
	3600	1800	1200	900				
143T	1.5	1	.75	.5	2.2	4.25	2.2	2.25
145T	2-3	1.5-2	1	.75	2.4	4.25	2.4	2.25
182T	3	3	1.5	1	2.4	5.25	2.4	2.75
182T	5				2.6	5.25	2.4	2.75
184T			2	1.5	2.4	5.25	2.4	2.75
184T	5				2.6	5.25	2.4	2.75
184T	7.5	5			3.0	5.25	3.0	2.75
213T	7.5-10	7.5	3	2	3.0	6.5	3.0	3.375
215T	10		5	3	3.0	6.5	3.0	3.375
215T	15	10			3.8	6.5	3.8	3.375
254T	15		7.5	5	3.8	7.75	3.8	4
254T	20	15			4.4	7.75	4.4	4
256T	20-25		10	7.5	4.4	7.75	4.4	4
256T		20			4.6	7.75	4.4	4
284T			15	10	4.6	9	4.4	4.625
284T		25			5.0	9	4.4	4.625
286T		30	20	15	5.4	9	5.2	4.625

TABLE 1. V-Belt Sheave Pitch Diameters (MG1-14.42)

Frame Number					V-Belt Sheave			
					Conventional A, B, C, D AND E		Narrow 3V, 5V, AND 8V	
					Minimum Pitch Diameter Inches	*Maximum Width Inches	Minimum Outside Diameter Inches	**Maximum Width Inches
	Horsepower at Synchronous Speed, RPM							
	3600	1800	1200	900				
324T		40	25	20	6.0	10.25	6.0	5.25
326T		50	30	25	6.8	10.25	6.8	5.25
364T			40	30	6.8	11.5	6.8	5
364T		60			7.4	11.5	7.4	5.785
365T			50	40	8.2	11.5	8.2	5.785
365T		75			9.0	11.5	8.6	5.785
404T			60		9.0	14.25	8.0	7.25
404T				50	9.0	14.25	8.4	7.25
404T		100			10.0	14.25	8.6	7.25
405T			75	60	10.0	14.25	10.0	7.25
405T		100			10.0	14.25	8.6	7.25
405T		125			11.5	14.25	10.5	7.25
444T			100		11.0	16.75	10.0	8.5
444T				75	10.5	16.75	9.5	8.5
444T		125			11.0	16.75	9.5	8.5
444T		150				16.75	10.5	8.5
445T			125		12.5	16.75	12.0	8.5
445T				100	12.5	16.75	12.0	8.5
445T		150				16.75	10.5	8.5

*Max. Sheave width = $2(N-W) - .25$

**Max Sheave width = $N-W$

***Sheave ratios greater than 5:1 and center-to-center distance less than the diameter of the large sheave should be referred to TECO-Westinghouse.

POWER SUPPLY & CONNECTIONS

1. Wiring of motor and control, overload protection and grounding should be in accordance with National Electrical Code and all local safety requirements.
2. Nameplate voltage and frequency should agree with power supply. Motor will operate satisfactorily on line voltage within –10% of nameplate voltage; or frequency with –5% and with a combined variation not to exceed –10%. 230-volt motors can be used on 208-volt network systems, but with slightly modified performance characteristics as shown on the nameplate.
3. Dual voltage and single voltage motors can be connected for the desired voltage by following connection diagram shown on the nameplate or inside of the conduit box.
4. All Explosion Proof motors have Temperature Limiting Devices in the motor enclosure to prevent excessive external surface temperature of the motor in accordance with CSA/UL standards. Terminals of thermal protectors (P1 & P2) should be connected to the motor control equipment, according to the connection diagram inside of the conduit box.
5. Standard connection diagram for three phase, not thermally protected, dual rotation motors are shown in diagrams A through E.

(Note: To change rotation, interchange any two line leads)

A. 3 Lead, Single Voltage

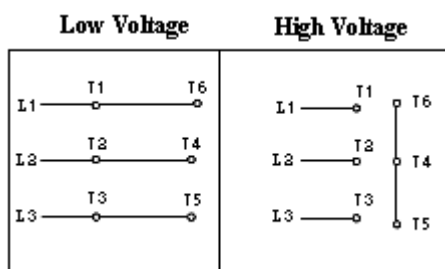
L1 ——— T1

L2 ——— T2

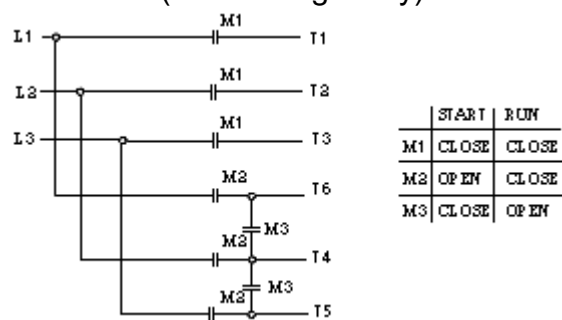
L3 ——— T3

B. 6 Lead, Dual Voltage & Voltage Ratio 1 to 3

B-1 Across the Line Start & Run

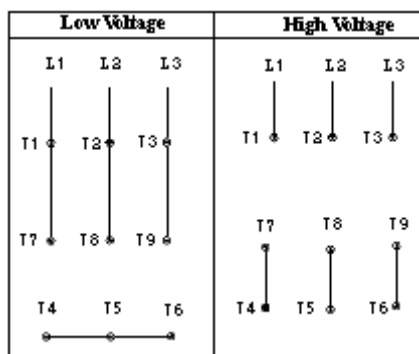


B-2 Wye Start & Delta Run
(Low Voltage only)

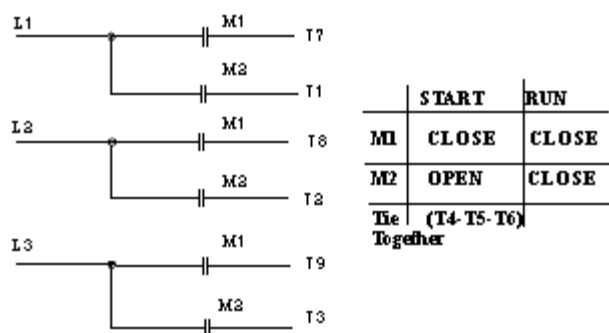


C. 9 Leads; Dual Voltage & Voltage Ratio 1 to 2, Wye Connected

C-1 Across the Line Start & Run

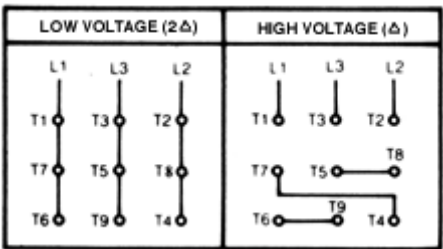


C-2 Part Winding Start
(Low Voltage only)

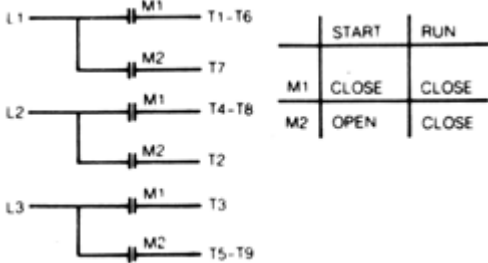


D. 9 Leads; Dual Voltage & Voltage Ratio 1 to 2, Delta Connected

D-1 Across the Line Start & Run

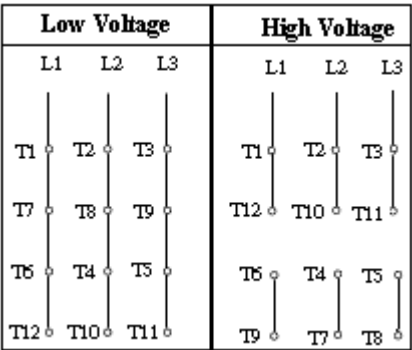


D-2 Part Winding Start (Low Voltage only)

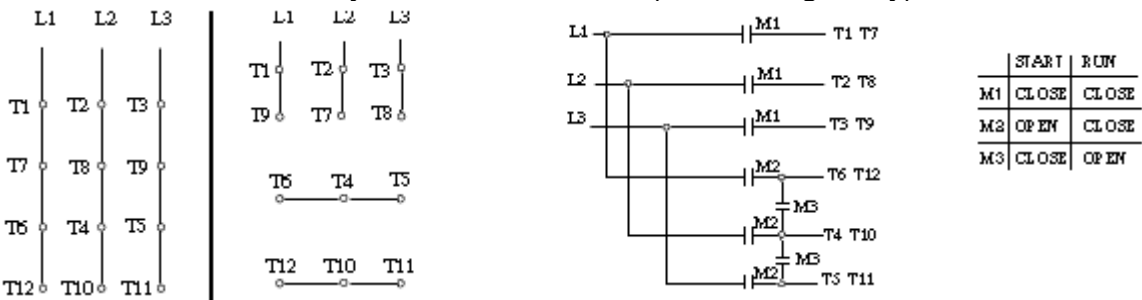


E. 12 Leads, Dual Voltage

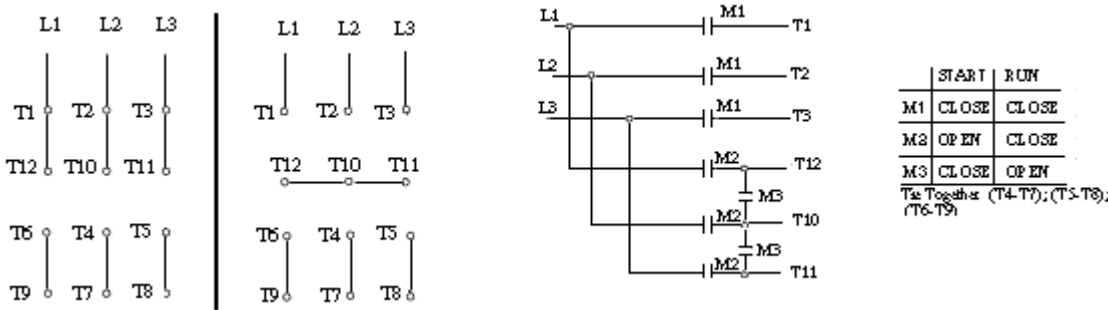
E-1 Across the Line Start & Run



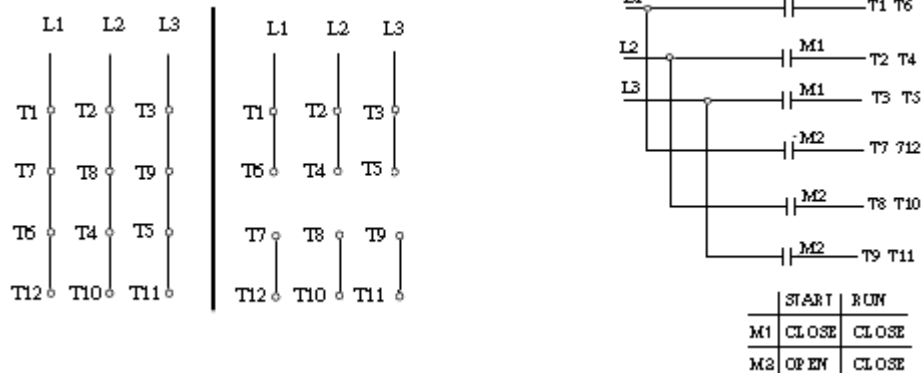
E-2-1 Wye Start & Delta Run (Low Voltage only)



E-2-2 Wye Start & Delta Run (High Voltage only)



E-3 Part Winding Start (Low Voltage only)



*Important: For Part Winding Start, M2 contactor should be closed within two (2) seconds after M1 contactor is closed.
Only 4 pole and above (e.g., 6P, 8P) motors are satisfactory for Part Winding Start at low voltage.

START UP

1. Disconnect load and start motor. Check direction of rotation. If rotation must be changed, ALLOW THE MOTOR TO STOP COMPLETELY. Interchange any two leads of a three-phase motor.
2. Connect load. The motor should start quickly and run smoothly. If no, shut power off at once. Recheck the assembly including all connections before restarting.
3. If excessive vibration is noted, check for loose mounting bolts too flexible motor support structure or transmitted vibration from adjacent machinery. Periodic vibration checks should be made; foundations often settle.
4. Operate under load for short period of time and check operating current against nameplate.

TESTING

If the motor has been in storage for an extensive period or has been subjected to adverse moisture conditions, it is best to check the insulation resistance of the stator winding with a megohmmeter. Depending on the length and conditions of storage it may be necessary to regrease or change rusted bearings.

If the resistance is lower than one megohm the windings should be dried in one of the following two ways:

1. Bake in oven at temperatures not exceeding 90°C (194°F) until insulation resistance becomes constant.
2. With rotor locked, apply low voltage and gradually increase the current through windings until temperature measured with a thermometer reaches 90°C (194°F). Do not exceed this temperature.

MAINTENANCE

INSPECTION

Inspect motor at regular intervals. Keep motor clean and ventilation openings clear.

LUBRICATION

1. Frame 143T-256T: Double shielded and pre-lubricated ball-bearing motors without grease fittings and don't need relubrication, except on Advantage Plus products which have regreasable features.
2. Frames 280TS, 320-449T(TS): Motors having grease fittings and grease discharge devices at brackets. Motors are shipped with grease for initial running. It is necessary to relubricate anti-friction bearing motors periodically, depending on size and type of service. See Table 2 to provide maximum bearing life. Excessive or too frequent lubrication may damage the motor.

TABLE 2

Horsepower	Standard Conditions	Severe Conditions	Extreme Conditions
1 Thru 30 Hp, 1800 rpm and below	7 years	3 years	180 days
40 Thru 75 Hp, 1800 rpm and below	210 days	70 days	30 days
100 Thru 150 Hp, 1800 rpm and below	90 days	30 days	15 days
1 Thru 20 Hp, 3600 rpm	5 years	2 years	90 days
25 Thru 75 Hp, 3600 rpm	180 days	60 days	30 days
100 Thru 150 Hp, 3600 rpm	90 days	30 days	15 days

Note:

- A. Standard conditions: 8 hours operation per day, normal or light loading, clear and 40°C ambient conditions.
 - B. Severe conditions: 24-hour operation per day or light shock loading, vibration or in dirty or dusty conditions.
 - C. Extreme conditions: With heavy shock loading or vibration or dusty conditions.
 - D. For double shielded bearings, above data (lubrication frequency) means that the bearing must be replaced.
3. Be sure fittings are clean and free from dirt. Using a low-pressure grease gun, pump in the recommended grease until new grease appears at grease discharge hole.
 4. Use ExxonMobil Polyrex EM grease or equivalent polyurea based grease unless special grease is specified on the nameplate.
 5. If relubrication is to be performed with the motor running, stay clear of rotating parts. After regreasing, allow the motor to run for ten to thirty minutes.

RENEWAL PARTS

1. Use only genuine TECO-Westinghouse renewal parts or as recommended by TECO-Westinghouse.
2. When you order renewal parts please specify complete information to TECO-Westinghouse office/agent such as type, frame no., poles, horsepower, voltage, series no., quantity, etc.

**FOR FURTHER INFORMATION PLEASE CONTACT
TECO-WESTINGHOUSE MOTORS (CANADA) INC.**